# Chip Type Adjustable (pre-set) Ceramic Capacitors

### Series: K

Series K are miniature in size, ultra-thin (1.8 mm max. in thickness) type surface mounting devices, and are recommended for miniaturization of electronic equipment.

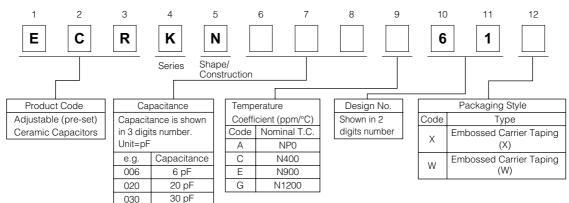
### Features

- Miniature and ultra-thin type SMD: 3.2×4.5×1.8 max. mm
- Designed for reflow soldering
- Embossed carrier taping types are available for surface mounting
- Easy reading of the capacitance with color-coded case

### Recommended Applications

- Hybrid IC and micromodules
- Portable radios and portable cassette tape players
- VTR cameras
- Paging systems
- Cordless telephones

### Explanation of Part Numbers



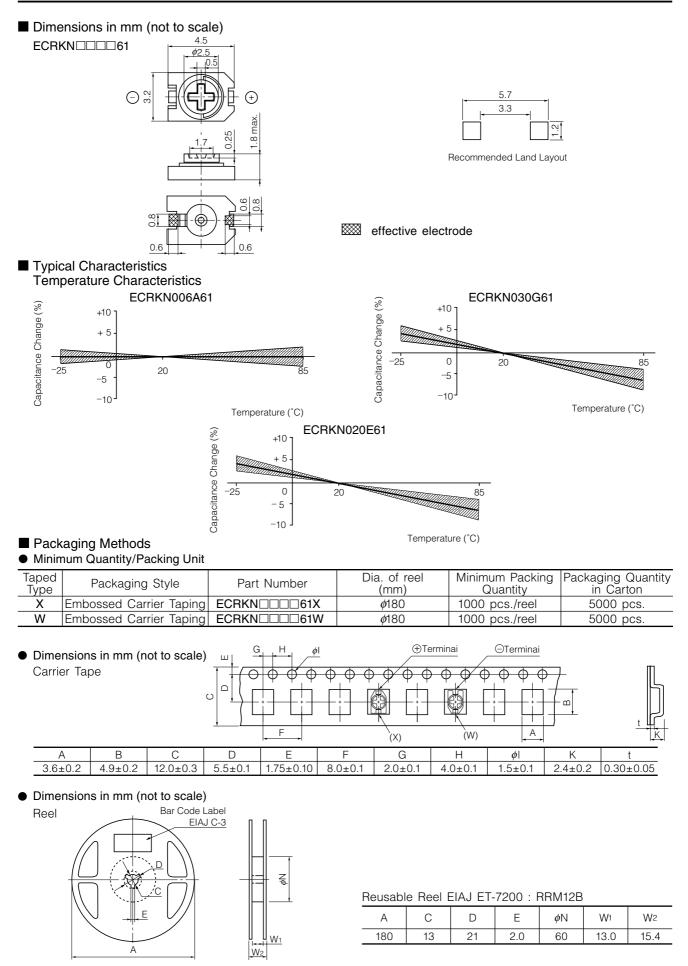
### Ratings and Characteristics

Item	Ratings
Rated Voltage	100 VDC
Dielectric Withstanding Voltage	220 VDC
Insulation Resistance (at C max.)	$10^4$ M $\Omega$ min. at 100 VDC and 1 minute electrification
Rotation Torque	0.98 to 9.81 mN · m
Operating Temperature Range	−25 to +85 °C

Part Number	Capacita	ince (pF)	Temperature Coefficient	Q (at 1 MHz, C max.)	Color
	max.	min.	- (ppm/°C)		
ECRKN003A61	$3^{+50}_{0}$ %	1.7 max.	NP0±300		Brown
ECRKN006A61	$6^{+50}$ %	2.5 max.	NP0±300	500 min.	Blue
ECRKN010C61	10 <sup>+50</sup> %	3.0 max.	N400±400		White
ECRKN020E61	20 <sup>+50</sup> %	5.0 max.	N900±400	300 min. Red Green	Red
ECRKN030G61□	30 <sup>+50</sup> %	6.0 max.	N1200±500		Green

Design and specifications are each subject to change without notice. Ask factory for the current technical specifications before purchase and/or use. Should a safety concern arise regarding this product, please be sure to contact us immediately.

## Panasonic



Design and specifications are each subject to change without notice. Ask factory for the current technical specifications before purchase and/or use. Should a safety concern arise regarding this product, please be sure to contact us immediately.

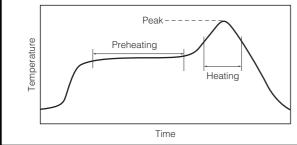
### Recommended Soldering Conditions

Recommendations and precautions are described below.

- Recommended soldering conditions for reflow
  - · Please contact us for additional information when used in conditions other than those specified.
  - · The profile error may greatly differ depending on the measuring method.

### $\cdot$ The temperature varies according to the size of board or installation density.





For lead-tree soldering (Example : Sn/Ag/Cu)				
	Temperature	Time		
Preheating	150 °C to 180 °C	60 s to 120 s		
Main heating	Above 230 °C	30 s to 40 s		
Peak	max. 260 °C	max. 5 s		

### «Recommended soldering conditions for soldering iron»

When soldering with a soldering iron, or when correcting defective soldering on parts after PWB mounting, solder following these guidelines.

- If the Adjustable (pre-set) Ceramic Capacitor is soldered exceeding the temperature range, functions or characteristics of the capacitor may degrade due to heat stress.
- In addition, the tip must not directly touch the part other than on the terminals.
- Otherwise, distortion due to thermal shock grows, and functions of the capacitor may degrade. • Solder tip temperature : 380±10 °C
  - · Soldering time : 3 s max.

### **Design Precautions**

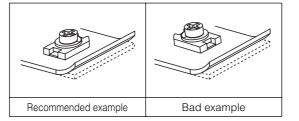
(1) When mounting Adjustable (pre-set) Ceramic Capacitor on PWB, set the capacitor in such a position and direction that it is free from the effects of PWB warping and deflection.

Mechanical stress due to PWB warping or deflection may cause the functions or characteristics of the capacitor to degrade.

① Position : Do not place a capacitor near PWB cuts or broken parts.

② Direction : Place the capacitors horizontal to the direction that the stress is applied.

Ex.)



### **Mounting Precautions**

### (1) PWB mounting

- ① Don't perform temporary sticking to a substrate with adhesives etc.
- A movable part at the bottom may get bonded, and adjustment may be disabled.
- ② When mounting Adjustable (pre-set) Ceramic Capacitors on PWB, make sure that excessive pressure (2.94 N) or shock is not applied.

If the Adjustable (pre-set) Ceramic Capacitor is mounted with a force exceeding the specified pressure, functions of the capacitor may degrade.

③ Attach the product in close proximity to the PWB.

Functions or characteristics of the capacitor may degrade if stress is concentrated at the terminals, due to load and rotation torque caused during adjustment.

(2) Flux

- ① Use flux containing less than 0.1 wt% (converted into chlorine) of halogen type substances. Do not use strong acid flux. If the halogen content is high, or strong acid flux is used the remaining flux after soldering may cause corrosion of terminals or reduction in insulation resistance.
- ② Amounts of Flux used during soldering. If not enough Flux is used, insufficient fixing may occur. If the amount is too large, flux may get inside the product and may cause the characteristics or functions or the capacitor to degrade.