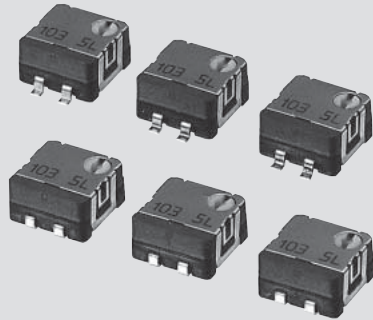


# SURFACE MOUNT CERMET TRIMMERS (3 TURNS)

# ST-7

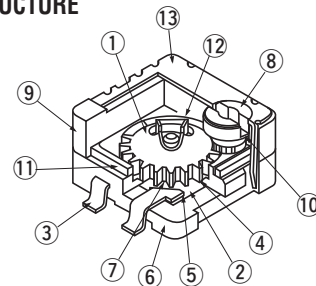
RoHS compliant



## FEATURES

- RoHS compliant
- Fine adjustment is possible
- Automatic mounting is possible (Taping)
- Flow/reflow soldering is possible
- Sealed construction (Washable)

## INTERNAL STRUCTURE



	Part name	Material	Flammability
①	Rotor gear	PPS(Polyphenylenesulphide)	UL-94V-0
②	Base element	Ceramic	—
③	Terminal pin	Copper alloy, Sn-Cu-plated	
④	Resistive element	RuO <sub>2</sub> cermet	
⑤	Electrode	Ag-Pd cermet	UL-94V-0
⑥	Housing base	PPS(Polyphenylenesulphide)	
⑦	Wiper	Multi metal alloy	—
⑧	Shaft	PPS(Polyphenylenesulphide)	UL-94V-0
⑨	Housing		
⑩	Shaft "O" ring	Silicone rubber	UL-94HB
⑪	Base "O" ring		
⑫	Clutch spring	Stainless steel	—
⑬	Cover		

## PART NUMBER DESIGNATION

**S T - 7 E T A 1 k Ω ( 1 0 2 )**

Series name	S T - 7	E T A	1 k Ω ( 1 0 2 )	Resistance code
Terminal pin				Resistance value
E : Sn-Cu (Lead-free)				
Form of packaging				Product shape (Shape of terminal)
T : Taping (Reel)				A : J-hook
Blank : Bulk in plastic bag				B : Gull wing

※Please refer to the LIST OF PART NUMBERS when placing orders.

# ST-7 SURFACE MOUNT TRIMMERS

## LIST OF PART NUMBERS

Adjustment position	Shape of terminal	Form of packaging	
		Taping (reel)	Plastic bag
Top adjustment	A (J-hook)	ST-7ETA	ST-7EA
	B (Gull wing)	ST-7ETB	ST-7EB
Pieces in package		500 pcs./reel	50 pcs./pack

## <Nominal resistance values>

50 Ω	100 Ω	200 Ω	500 Ω	1 kΩ	2 kΩ	5 kΩ
10 kΩ	20 kΩ	50 kΩ	100 kΩ	200 kΩ	500 kΩ	1 MΩ

Fig. 1

※ The above part numbers are all available with the respective combination of <Nominal resistance values> (Fig. 1).

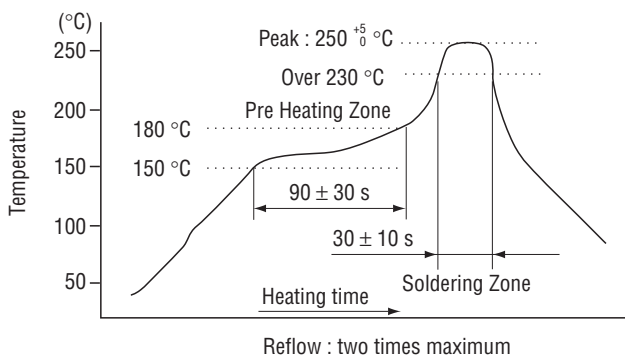
※ Verify the above part numbers when placing orders.

※ Taping specification is not sold separately and must be purchased in reel units.

## ELECTRICAL CHARACTERISTICS

Nominal resistance range	50 Ω ~ 1 MΩ
Resistance tolerance	± 20 %
Power ratings	0.25 W (70 °C) 0 W (125 °C)
Resistance law	Linear law
Maximum input voltage	DC200 V or power rating, whichever is smaller
Maximum wiper current	100 mA or power rating, whichever is smaller
Effective electrical turn	2.5 turns
End resistance	1 % or 2 Ω, whichever is greater
C.R.V.	1 % or 3 Ω, whichever is greater
Operating temp. range	-55 ~ 125 °C
Temp. coefficient	50 Ω : ± 250 10 <sup>-6</sup> /°C maximum 100 Ω ~ 1 MΩ : ± 100 10 <sup>-6</sup> /°C maximum
Insulation resistance	1000 MΩ minimum (DC500 V)
Dielectric strength	AC600 V, 60 s
Net weight	Approx. 0.25 g

## Reflow profile for soldering heat evaluation



## MECHANICAL CHARACTERISTICS

Mechanical turn	3 turns
Operating torque	5 mN·m {51 gf·cm} maximum
Mechanical stop	Clutch action
Rotational life	100 cycles [ ΔR/R ≤ ± (2 Ω + 3 %) ]
Thrust to shaft	5 N {0.51 kgf} minimum
Solderability	245 ± 3 °C, 2 ~ 3 s
Shear (Adhesion)	5 N {0.51 kgf} 10 s
Substrate bending	Width 90 mm, bend 3 mm, 5 s, 1 time
Pull-off strength	5 N {0.51 kgf} 10 s

{ } : Reference only

## ENVIRONMENTAL CHARACTERISTICS

Test item	Test conditions	Specifications
Thermal shock	-65 ~ 125 °C (0.5 h), 5 cycles	[ ΔR/R ≤ 2 % ] [ S.S. ≤ 1 % ]
Humidity	-10 ~ 65 °C (80 ~ 98 %), 10 cycles, 240 h	[ ΔR/R ≤ 2 % ]
Shock	981 m/s <sup>2</sup> , 6 ms 6 directions for 3 times each	[ ΔR/R ≤ 1 % ] [ S.S. ≤ 1 % ]
Vibration	Amplitude 1.52 mm or Acceleration 196 m/s <sup>2</sup> , 10 ~ 2000 Hz, 3 directions, 12 times each	
Load life	70 °C, 0.25 W, 1000 h	[ ΔR/R ≤ 3 % ] [ S.S. ≤ 1 % ]
Low temp. operation	-55 °C, 2 h	[ ΔR/R ≤ 2 % ] [ S.S. ≤ 2 % ]
High temp. exposure	125 °C, 250 h	[ ΔR/R ≤ 3 % ] [ S.S. ≤ 2 % ]
Immersion seal	85 °C, 60 s	No leaks (No continuous bubbles)
Soldering heat	Flow : 260 ± 3 °C as the temperature in a pot of molten solder, immersion from head of terminal to backside of board, 5 ~ 6 s, two times maximum Reflow : Peak temperature 255 °C (Please refer to the profile below.) Manual soldering : 350 ± 10 °C, 3 ~ 4 s	[ ΔR/R ≤ 1 % ]

ΔR/R : Change in total resistance  
 S.S. : Setting stability

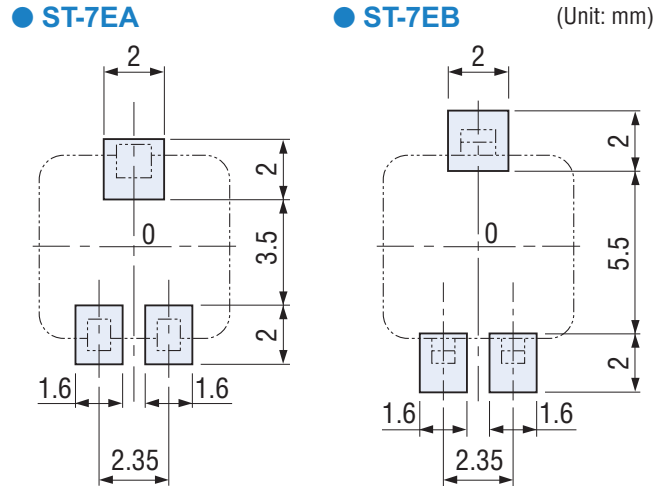
# ST-7

## SURFACE MOUNT TRIMMERS

### MAXIMUM INPUT RATINGS

Nominal resistance values ( $\Omega$ )	Resistance code	Maximum input voltage (V)	Maximum wiper current (mA)
50	500	3.53	70.7
100	101	5.00	50.0
200	201	7.07	35.4
500	501	11.2	22.4
1 k	102	15.8	15.8
2 k	202	22.4	11.2
5 k	502	35.4	7.07
10 k	103	50.0	5.00
20 k	203	70.7	3.54
50 k	503	112	2.24
100 k	104	158	1.58
200 k	204	200	1.00
500 k	504	200	0.40
1 M	105	200	0.20

### RECOMMENDED P.C.B. PAD OUTLINE DIMENSIONS

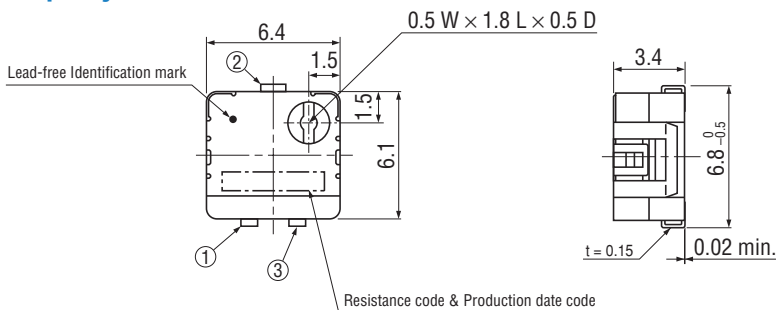


Note) The zero point is the center of mounting.

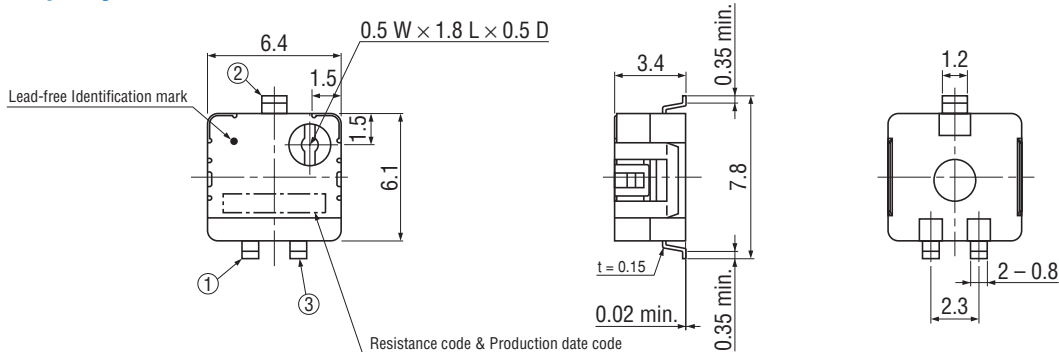
### OUTLINE DIMENSIONS

Unless otherwise specified, tolerance :  $\pm 0.3$  (Unit : mm)

#### ● ST-7EA Top adjustment



#### ● ST-7EB Top adjustment



※ The ST-7 series has a different terminal arrangement from the ST-32 and ST-4 series. Pay attention to the location of terminals number 1 and 3. (Resistance decreases when the shaft is turned CCW.)

# ST-7

## SURFACE MOUNT TRIMMERS

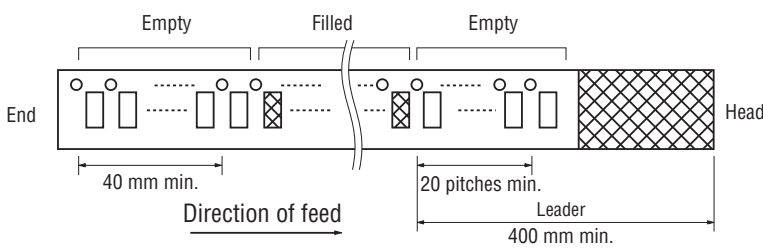
### PACKAGING SPECIFICATIONS

#### <Taping packaging specifications>

- Taping version is packaged in 500 pcs. per reel.  
 Orders will be accepted for units of 500 pcs., i.e., 500, 1000, 1500 pcs., etc.
- Taping version is boxed with one reel (500 pcs.).

Maximum number of consecutive missing pieces = 2  
 Leader length and reel dimension are shown in the dia-grams below.

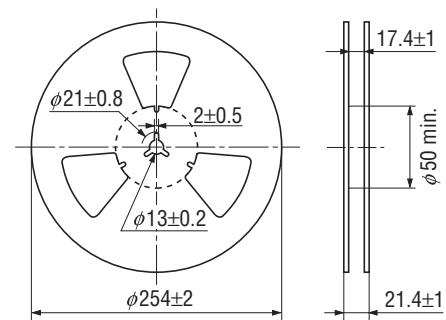
#### EMBOSSED TAPE DIMENSIONS



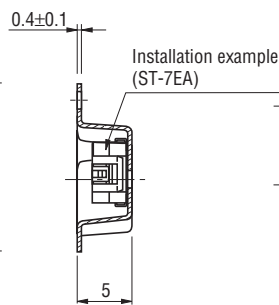
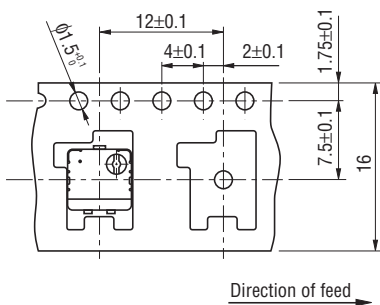
#### REEL DIMENSIONS

(Conforms to JIS C 0806-3)  
 (In accordance with EIAJ ET-7200A)

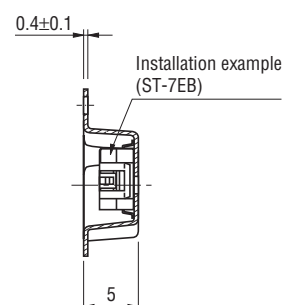
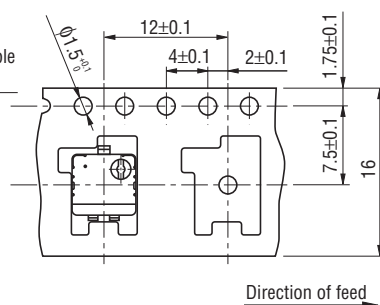
(Unit: mm)



#### ST-7ETA



#### ST-7ETB



#### <Bulk pack packaging specifications>

- Unit of bulk in a plastic bag is 50 pcs. per pack.
- Boxing of bulk in a plastic bag is performed with 200 pcs. per box.